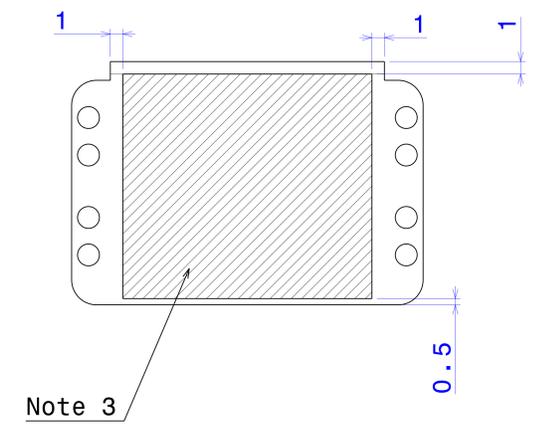
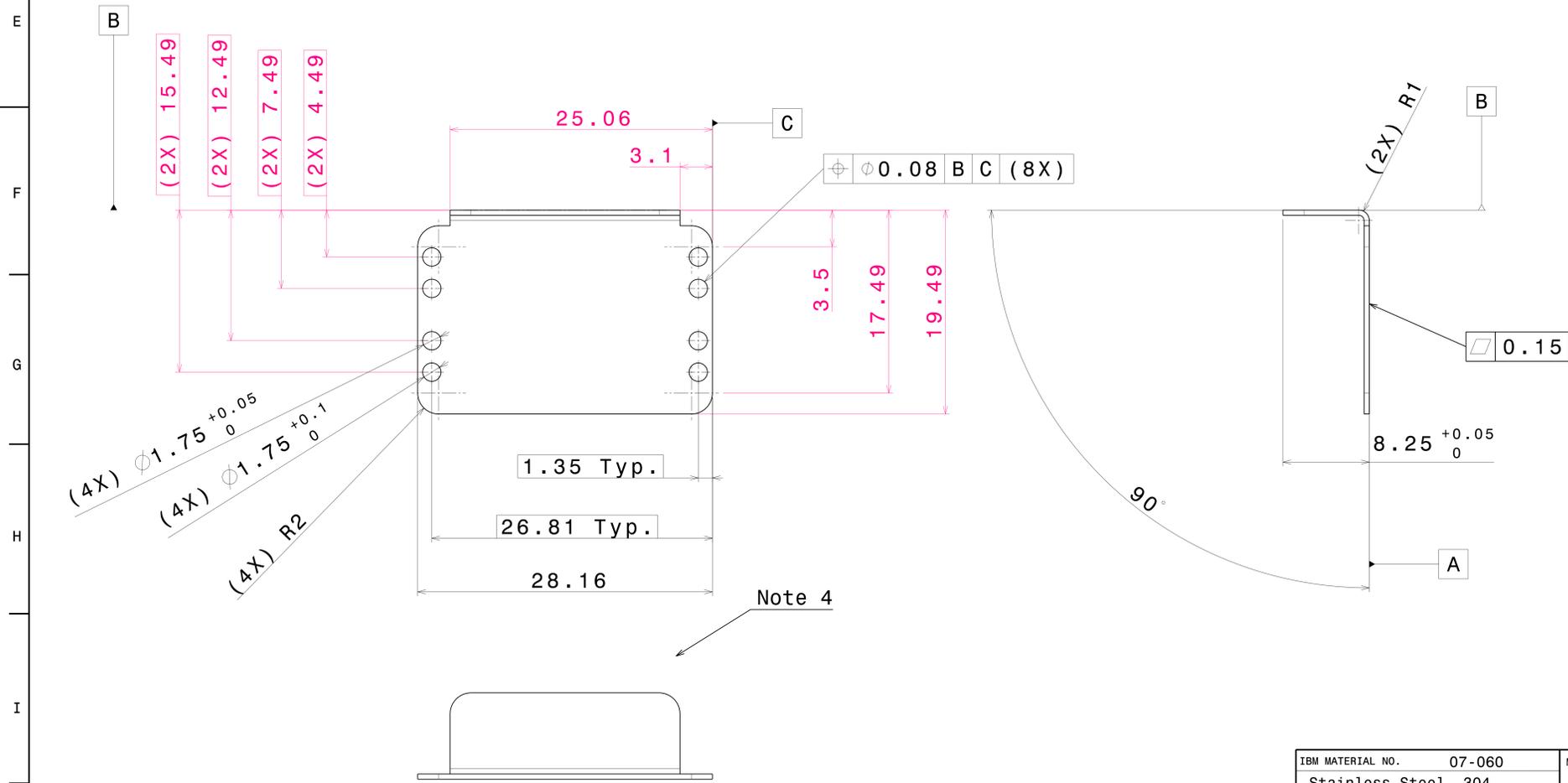
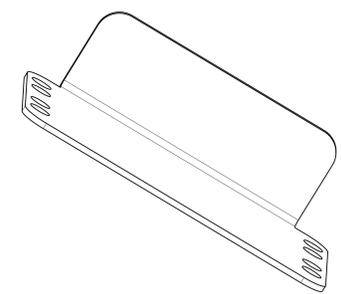
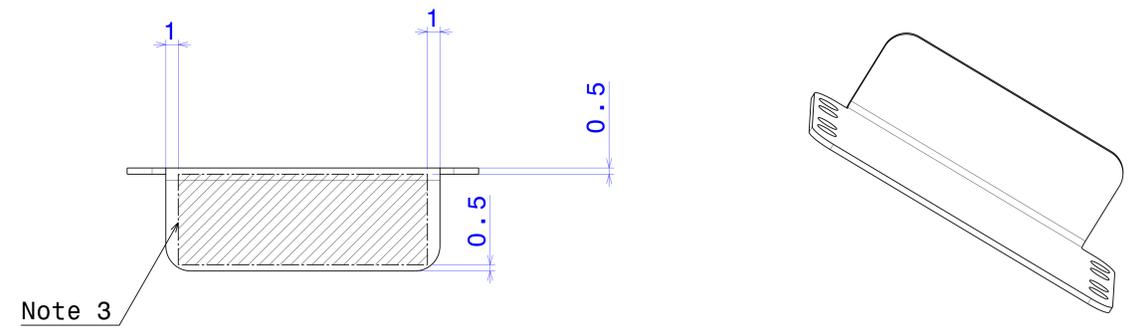


REL FOR ASM	QTY	TECHNICAL APPROVAL	SYM	DATE	EC NO.	SYM	DATE	EC NO.	PART NO.
		ELECTRICAL		20190509	DRAFT				J7-BRKT
		MATERIAL							DEVELOPMENT NO.
									Q/M

- Note 1 Material Thickness to be 0.5 +/- .05
- Note 2 Deburr all edges and radii to 0.1 mm min.
- Note 3 Apply 3M F-9460 PC Pressure Sensitive Adhesive. Follow Manufacturer's Instructions for Application. Apply to entire flat surface as indicated. No overlap allowed. Leave Backing on.
- Note 4 Break Corners with R2. Two Places.
- Note 5 Parts must be clean and free of grease and oil as well as large particulate matter (greater than 50 microns).
- Note 6 Must conform to P/N 97P3864 - Engineering specification compliance requirements for european union directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment for IBM servers and storage products.



J7-BRKT

IBM MATERIAL NO. 07-060	MUST CONFORM TO ENG SPEC. 80X2324		SCALE: 0 mm 25	PART NO. J7-BRKT
Stainless Steel, 304	46G3772		THIRD ANGLE PROJECTION	TITLE Cable Bracket
MATL ALTERNATE NO.	TOLERANCE UNLESS NOTED			DESIGNER
CASE DEPTH	LINEAR ± 0.1			CHECKED
HARDNESS	ANGLES ± 1.0			APPROVED
SURFACE TREATMENT	RADII UNLESS NOTED			CLASS
	EDGE/CORNER BREAKS	OUTSIDE MAX 0.5		
		INSIDE MAX 0.5		

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1 2 3 4 5 6 7 8 9 10

A
B
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J

REL FOR ASM	QTY	TECHNICAL APPROVAL	SYM	DATE	EC NO.	SYM	DATE	EC NO.	PART NO.
		ELECTRICAL		20190509	DRAFT				J7-BRKT
		MATERIAL							DEVELOPMENT NO.
									Q/M

J7-BRKT

IBM MATERIAL NO.	07-060	MUST CONFORM TO ENG SPEC.	80X2324		SCALE:  THIRD ANGLE PROJECTION 	PART NO.	J7-BRKT	
	Stainless Steel, 304		46G3772			TITLE	Cable Bracket	
MATL ALTERNATE NO.		TOLERANCE UNLESS NOTED		DESIGNER				
CASE DEPTH		LINEAR ±	0.1	CHECKED				
HARDNESS		ANGLES ±	1.0	APPROVED				
SURFACE TREATMENT	CODE NO.	RADII UNLESS NOTED		CLASS				
		EDGE/CORNER BREAKS	OUTSIDE MAX 0.5 INSIDE MAX 0.5	THIS DOCUMENT IS THE PROPERTY OF IBM. ITS USE IS AUTHORIZED FOR RESPONDING TO A REQUEST FOR QUOTATION OR FOR THE PERFORMANCE OF WORK FOR IBM. ALL QUESTIONS MUST BE REFERRED TO THE IBM PURCHASING DEPARTMENT.				

1 2 3 4 5 6 7 8 9 10 CATV5



⊗ CODE NO XX-XXX (PROCESS)
THIS MANUFACTURING PROCESS MAY INCLUDE
HAZARDOUS OPERATIONS AND REQUIRE SPECIAL
HEALTH AND/OR SAFETY PRECAUTIONS.

