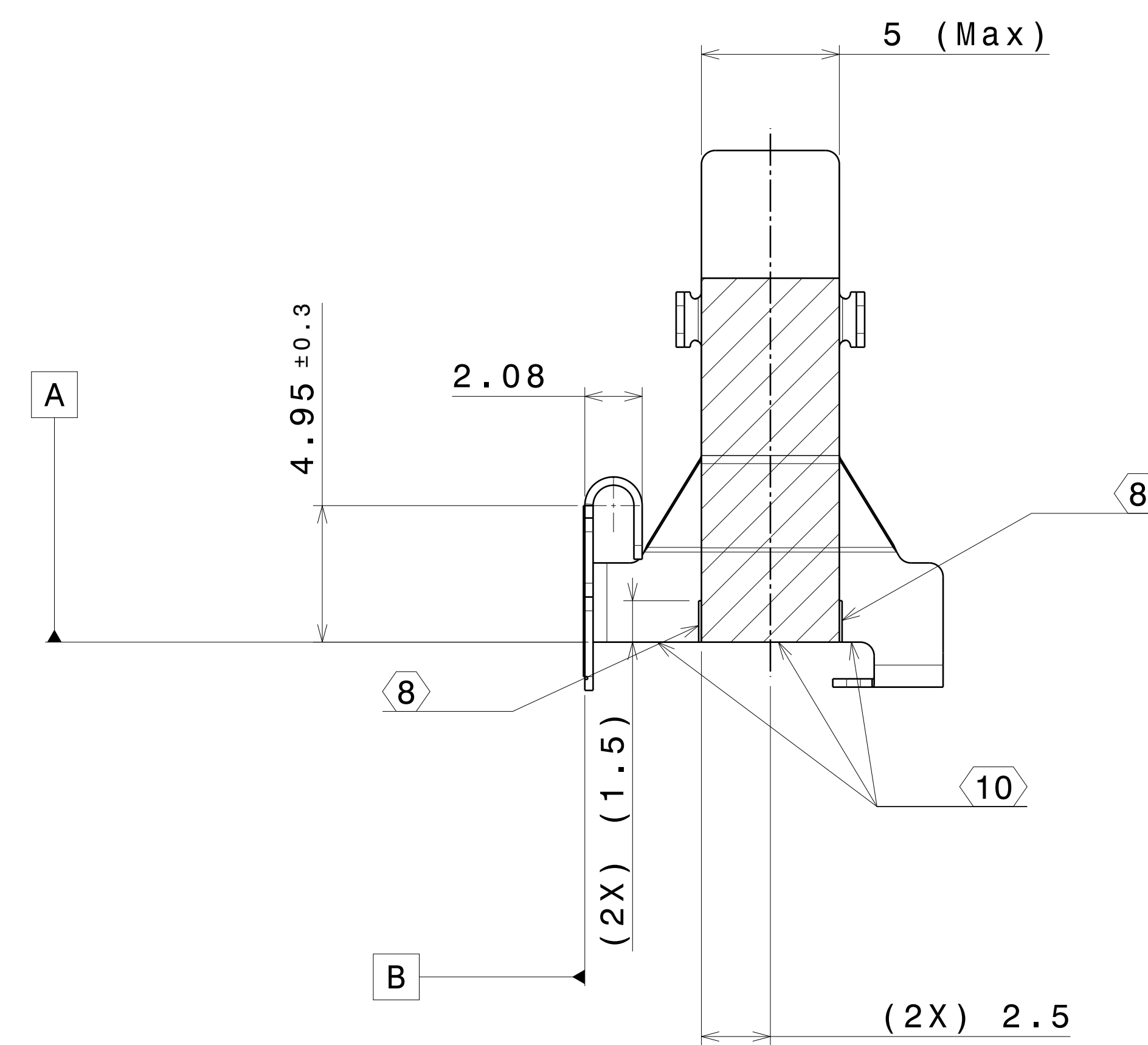
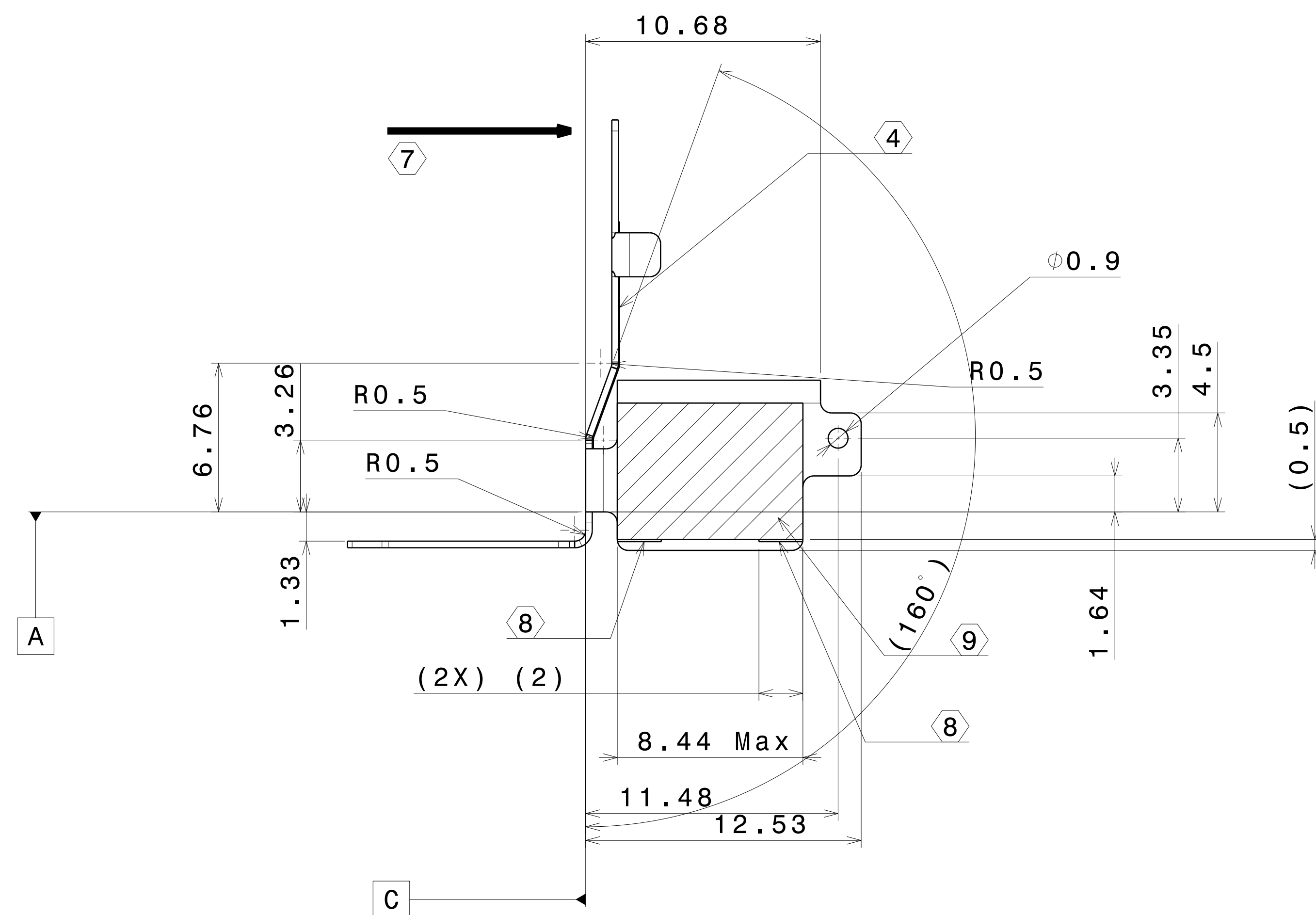


NOTES:

- 1 Must Conform to IBM Part Number 97P3864 - Engineering specification compliance requirements for European Union directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment for IBM servers and storage products.
- 2 Material Thickness to be 0.3 mm +/- 10%
- 3 Material: 07-060, 304 Series Stainless Steel, 1/2 Hard.
- 4 Apply 3M F-9460 PC Pressure Sensitive Adhesive. Follow manufacturer's instructions. Apply to indicated area, or areas. Leave backing sheet on. This piece to be 13.3 +0.2/+0.1 mm X 5.0 -0.1/-0.2 mm.
- 5 Undercut acceptable in this tab region. Maximum of 1.0 mm length X 0.1 deep. No burr allowed.
- 6 Radius undercut acceptable in this region. Maximum of 20 degrees. No burr allowed.
- 7 Punch direction.
- 8 Punch marks for alignment features to be 0.1 mm deep and 0.1 mm wide.
- 9 Apply 3M F-9460 PC Pressure Sensitive Adhesive. Follow manufacturer's instructions. Apply to indicated area, or areas. Leave backing sheet on. This piece to be 6.3 +0.2/-0.2 mm X 8.4 +0.2/-0.2 mm.
- 10 No burrs are allowed to protrude from the front or back surface planes of part in indicated regions.
- 11 All exposed edges must meet safe handling requirements specified in UL 1439.
- 12 Region for tooling carry edge. Separation cut shall not allow a burr to exceed 10% of the material thickness.



SHEET 1 OF 2

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	20190508	DRAFT					SCALE: X:XX				TOLERANCE UNLESS NOTED			01LL421		
							THIRD ANGLE PROJECTION	SI metric	LINEAR ±	0.15	DESIGNER	DH	20190508	PREVIOUS PART NO.		
									ANGLES ±	1.0°	APPROVED			TITLE CABLE BRACKET - LEFT		
								RADII UNLESS NOTED	0.5	CLASS						

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